



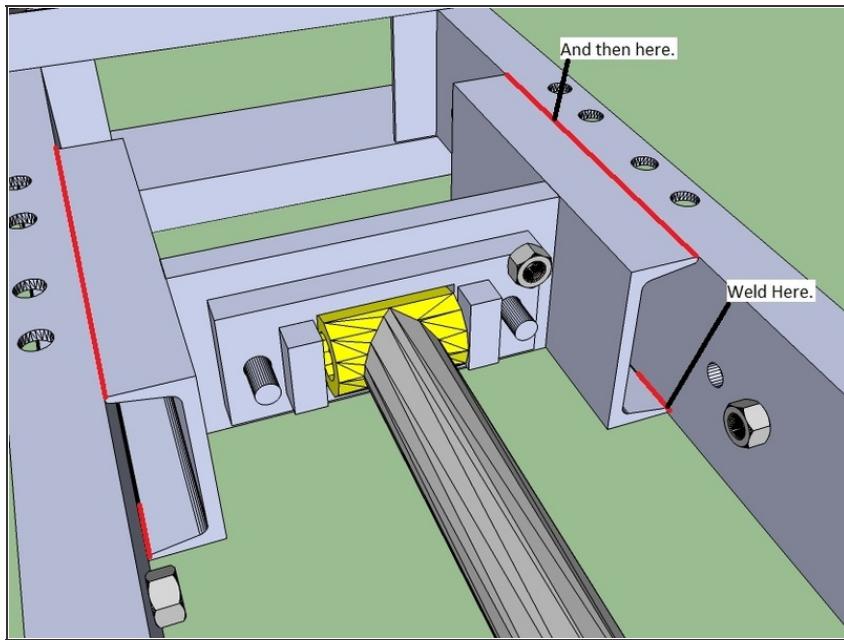
CEB Frame: Weld Spacers

Written By: Brianna Kufa

TOOLS:

- [Angle grinder \(1\)](#)
- [Welder \(1\)](#)

Step 1 — Weld The Spacers



- Lay the frame on its side.
- Protect the cylinder and press feet so that when you weld, spatter won't stick. You could use some piece of metal or a nonflammable cloth.
- On the inside, bottom edge, weld the interior of the spacer inwards as far as you can. This should be an inch or more. Do this in all 4 corners accessible from this side of the frame. See the photo.
- Weld the top 100%, and grind it flush.
- Flip over the frame.
- Weld this side as you did the other side, also welding inside the spacers.

This document was last generated on 2012-10-31 11:41:52 PM.